Intercoat 1690 D18 P31G



Datum: 1 juni 2018





LFP Series 1690

Technical Product Information

70μ Soft-PVC polymeric, white glossy

Grade Characteristics

Description Self-adhesive polymeric soft-PVC, white glossy, 70 microns

Application Digital print vinyl for eco-solvent, solvent, UV-inks and latexbased inksystems

1. B1 flame retardant according to DIN 4102, part 1applied on PVC-rigid board "Forex Classic"

Certificates 2. REACH conform

3. complies with the toys regulation EN 71/ Part 3 (phthalatefree)

 $\begin{tabular}{lll} Recommended application temperature & min. + 10 °C \\ Product application temperature & - 30 to + 80 °C \\ Durability & 5-7 years * \\ \end{tabular}$

Shelf life at 23°C / 50% moisture 2 years in original boxes *

Dimensionstability (FINAT 14) ** adhered to steel, no shrinkage in cross direction (CD)

in machine direction (MD) max 0,2 mm

Physical Properties Facestock	Value	Unit	Norm
Caliper	70 ± 5	μm	ISO 534
Stretch at break MD	> 160	%	DIN EN ISO 527
Tear resistance MD	> 26	Мра	DIN EN ISO 527

Physical Properties Adhesive	Value	Unit	Norm
Adhesion* R2 \rightarrow Removable, clear	6 ±3	N/25mm	Finat 1
Adhesion* R3xg → Removable, grey	10 ±4	N/25mm	Finat 1
Adhesion* P3 → Permanent, clear	14 ±6	N/25mm	Finat 1
Adhesion* P3xg → Permanent, grey	16 ±6	N/25mm	Finat 1
Adhesion* P4 → Super-Permanent, clear	18 ±6	N/25mm	Finat 1
Adhesion* P31g → Permanent, grey	14 ±6	N/25mm	Finat 1
*Average value			24h on Glass

Physical Properties Liner	Caliper EN ISO 20 534	Substance ISO 536
H14 siliconised Kraftliner	0,144mm	135g/m ²
D18 siliconised Kraftliner, double-sided PE-coated	0,150mm	140g/m ²
D17 siliconised Kraftliner, double-sided PE-coated, microstructured	0,180mm	145g/m²

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